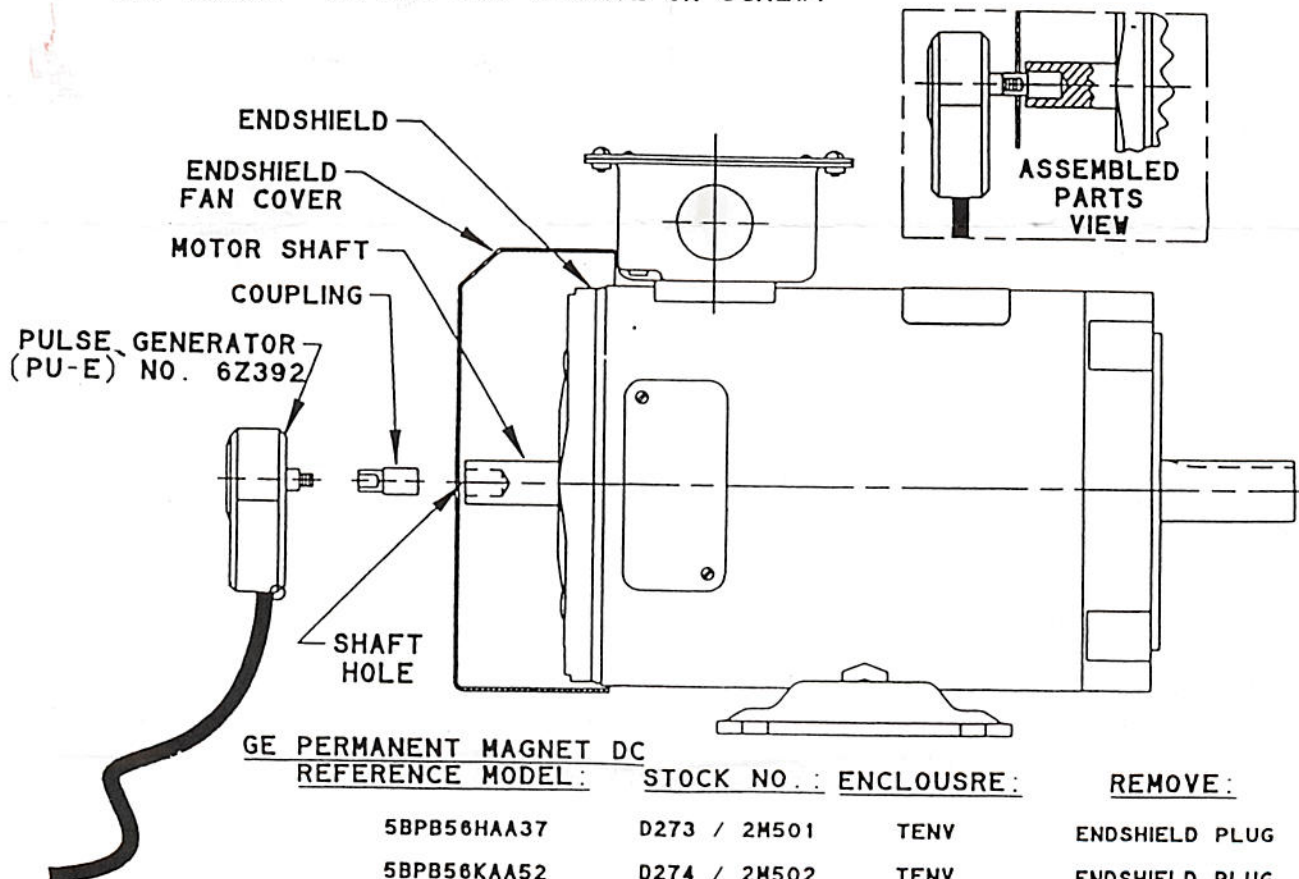


INSTRUCTIONS FOR PULSE GENERATOR (NO. 6Z392) ATTACHEMENT TO THE MOTOR

1. REMOVE ENDSHIELD PLUG OR ENDSHIELD FAN COVER (SEE TAB BELOW FOR LISTED MODELS).
2. CLEAN MOTOR SHAFT HOLE WITH CHLORINATED SOLVENT.
3. CLEAN COUPLING LARGER DIAMETER SURFACE WITH CHLORINATED SOLVENT
4. POSITION SHAFT HOLE UP (MOTOR PERPENDICULAR $\perp$ TO LEVEL SURFACE) APPLY 4 DROPS OF LOCTITE (SUPPLIED) TO INSIDE SHAFT HOLE
5. INSERT COUPLING TO INSIDE MOTOR SHAFT HOLE WITH A TURNING MOTION FOR FULL LOCTITE CONTACT. APPLY PRESSURE TO ASSURE COUPLING BOTTOMS OUT
6. ALLOW 15 MINUTES FOR PARTS TO SET; 6 HOURS REQUIRED FOR FULL CURE AT ROOM TEMPERATURE
7. REINSTALL ENDSHIELD FAN COVER.
8. REFER TO INSTRUCTIONS FOR INSTALLING THE DART PULSE GENERATOR. THESE INSTRUCTIONS ARE ENCLOSED WITH THE PULSE GENERATOR. THREAD THE PULSE GENERATOR SCREW INTO THE COUPLING. DO NOT OVER TIGHTEN THE SCREW. DO NOT USE LOCTITE ON SCREW.



GE PERMANENT MAGNET DC

REFERENCE MODEL:

STOCK NO.:

ENCLOSURE:

REMOVE:

5BPB56HAA37	D273 / 2M501	TENV	ENDSHIELD PLUG
5BPB56KAA52	D274 / 2M502	TENV	ENDSHIELD PLUG
5BPB56KAA51	D275 / 2M503	TEFC	ENDSHIELD FAN COVER
5BPB56PAA29	D277 / 2M504	TEFC	ENDSHIELD FAN COVER
5BPB56SAA42	D279 / 2M505	TEFC	ENDSHIELD FAN COVER
5BPB56SAA43	D280 / 2M506	TEFC	ENDSHIELD FAN COVER
5BPB56KAA53	D276 / 2M507	TEFC	ENDSHIELD FAN COVER
5BPB56PAA30	D278 / 2M508	TEFC	ENDSHIELD FAN COVER

MUE 5/4/94
DC3:INSTR1
REV1-7/27/94

